

sector 111

LIDbone Instructions

Rev. B

Page 1 of 5

Assembly Step

Tools/ Parts

Detailed Instructions

READ FITTING INSTRUCTIONS IN FULL BEFORE INSTALLATION

This article is sold without warranty expressed or implied. No warranty or representation is made as to this product's ability to protect the user from injury or death. The user assumes that risk. The effectiveness, warranty and longevity of this equipment are directly related to the manner in which it is INSTALLED, USED, and/or MAINTAINED. THE USER ASSUMES THE RISK.

By purchasing this product and opening the packaging, purchasers expressly acknowledge, understand and agree that they take, select and purchase these SECTOR 111 products from SECTOR 111, its affiliates, distributors, and agents (collectively, SECTOR 111) **as is** and **with all faults**.

The entire risk as to the quality and performance of these SECTOR 111 parts is with the purchasers. Working on your car can be a dangerous activity. If you are unsure of what you are doing, please leave mechanical or Safety critical work to a skilled mechanic.

We take no responsibility for the incorrect use and/or installation of SECTOR 111 products.

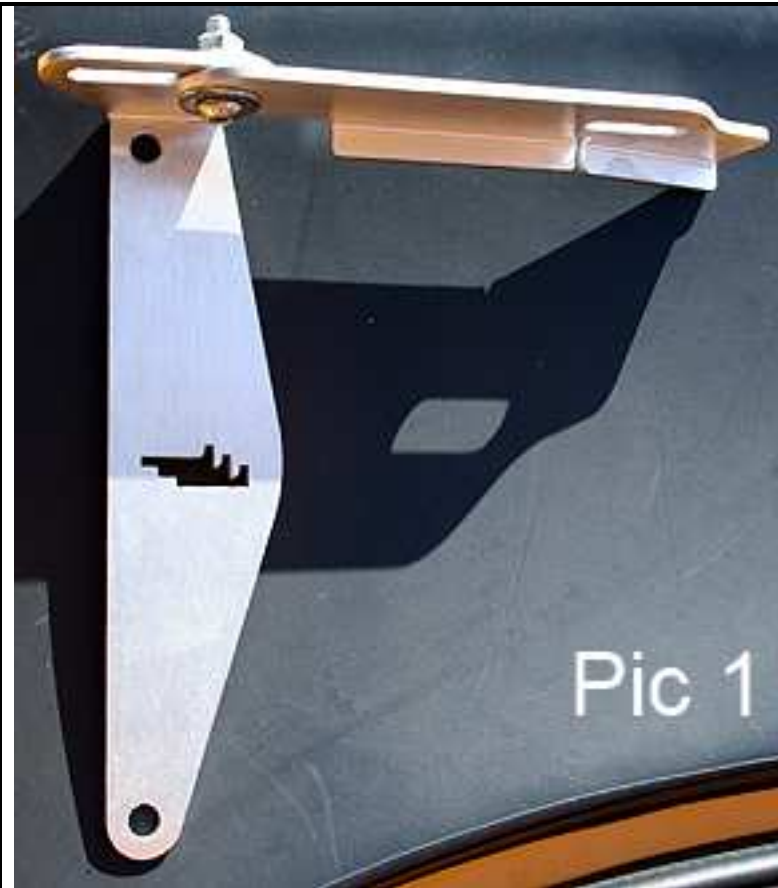
The LIDbone uses special lock nuts. Once you tighten them down they cannot be removed. Run Locknuts down bolt to Spacing directed. They will stay in place. Over tightening will result in having to replace bolt and lock nut by cutting to remove from LIDbone. Be sure to apply anti-seize to all hardware.

Assembly Step	Tools/ Parts	Detailed Instructions
<p>1. Create LIDbone Assembly</p> <ul style="list-style-type: none"> ○ WARNING LOCKNUTS ARE ONE USE ONLY THEY CANNOT BE LOOSENED ONCE SET ○ APPLY ANTI-SEIZE TO ALL HARWARE 	<ul style="list-style-type: none"> ● 4 Aluminum LIDbone Components ● 2 M6x20mm Bolts ● 1 M6x16mm Bolts ● 3 M6 Lock Nuts (pinch nut) ● 6 M6 Fender Washers ● 4mm Allen Wrench ● 10mm Socket and Ratchet ● 10mm Wrench 	<ul style="list-style-type: none"> a. Bolt component 1 and 2 together as shown in Pic 1, using 1 long bolt, 2 large washers, and 1 lock nut. b. Bolt component 3 to the assembly as shown in Pic 2 using 1 long bolt, 2 large washers, and 1 lock nut. c. Bolt component 4 to the assembly as shown in Pic 3 using 1 short bolt 2 large washers and 1 lock nut. d. *IMPORTANT* DO NOT over tighten bolts. The lock nuts will stay in place with out tightening. Leave between 1/8th and 1/16th inch gap between LIDbone components when bolted together. <p>Use Pic 4-6 for additional reference in creating LIDbone assembly.</p>
<p>2. Install LIDbone Assembly</p>	<ul style="list-style-type: none"> ● LIDbone Assembly ● 2 Small Washers ● 5mm Allen Wrench ● 10mm Socket and Ratchet 	<ul style="list-style-type: none"> a. Open trunk lid and hold in place with factory prop. b. Remove 2 leftmost intake manifold cover bolts. (Pic 7) c. Install Aluminum LIDbone component 1 as shown using 2 small washers as spacers between LIDbone and intake manifold cover. (Pic 7) d. Be sure to use medium strength Lock Tight. e. Under engine lid, remove 2 10mm nuts. (Pic 8) f. Install component 4 as shown and re-install nuts using medium strength Lock Tight. (Pic 8) g. Remove old engine lid prop and enjoy. (Pic 9)

Assembly Step

Tools/ Parts

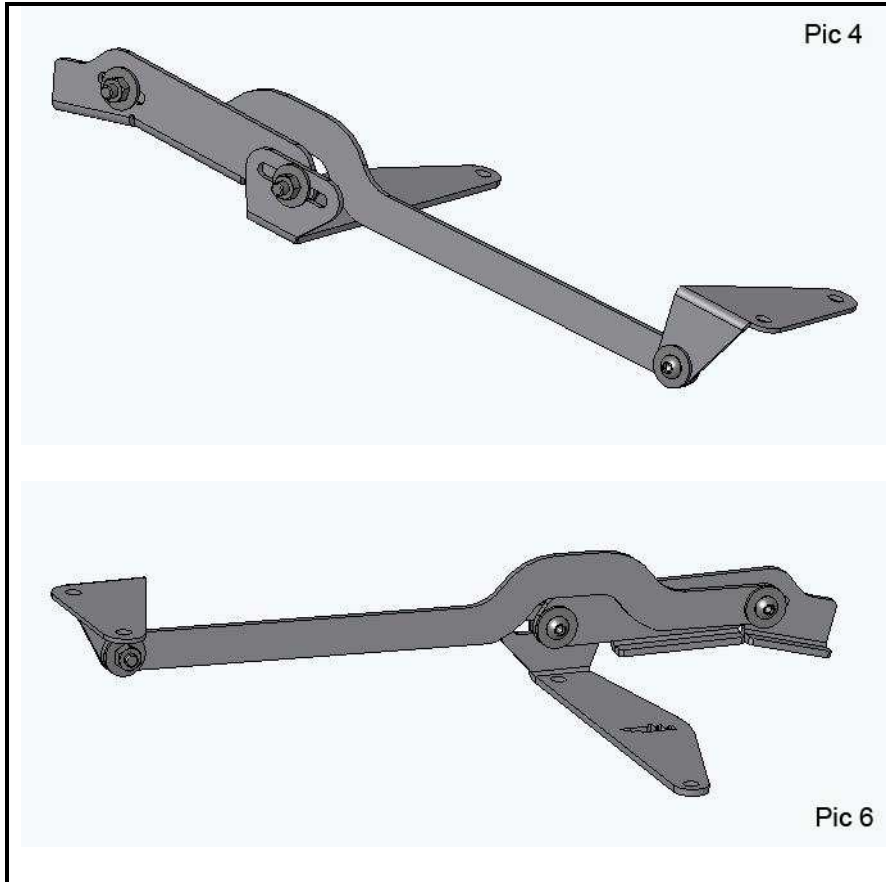
Detailed Instructions



Assembly Step

Tools/ Parts

Detailed Instructions



Assembly Step

Tools/ Parts

Detailed Instructions

